

VPI P/N: M12XC-8PWTP-10G-FA Assembly Guide



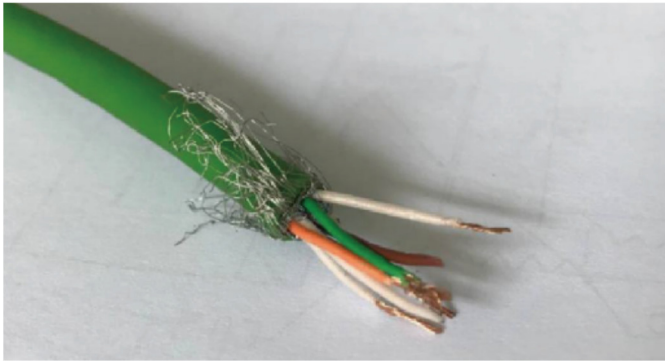
Step 1: Place the cable clamp onto the cable



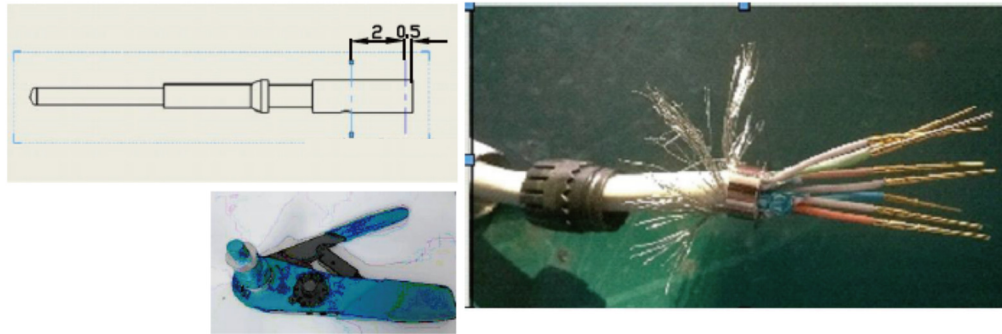
Step 2: Strip the cable jacket back 1"



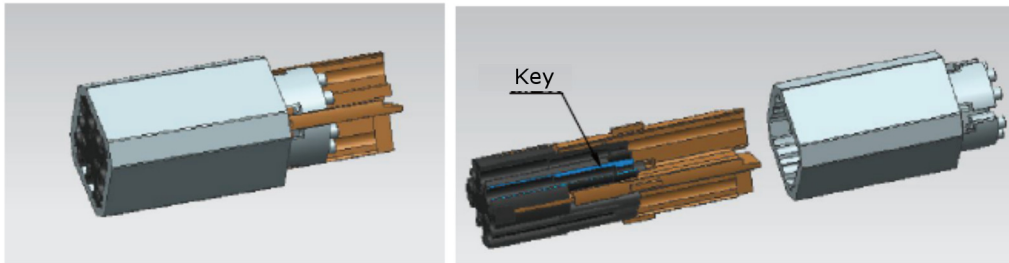
Step 3: Pull back the shielding and place the shielding tube onto the cable



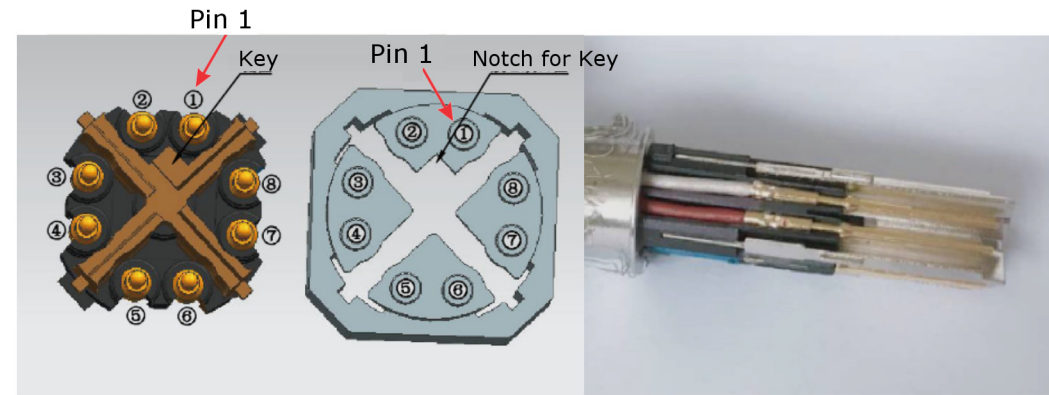
Step 4: Strip the wires 3/16"



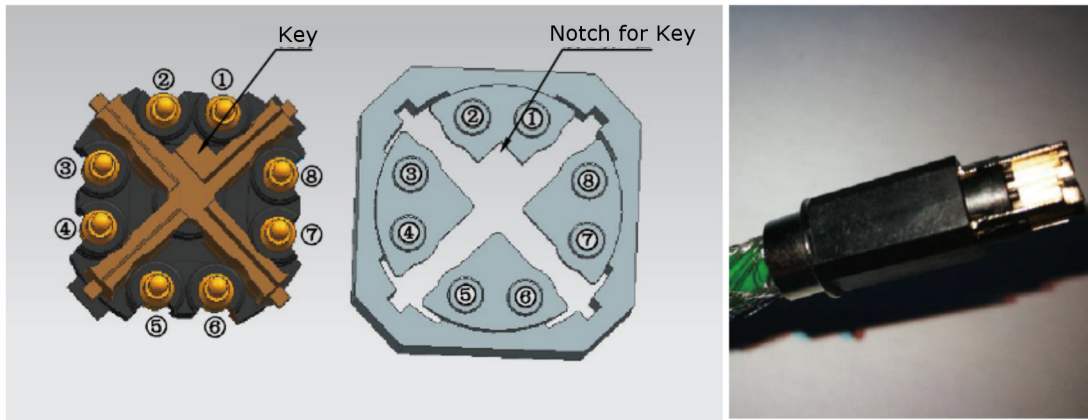
Step 5: Crimp the terminals to the wires



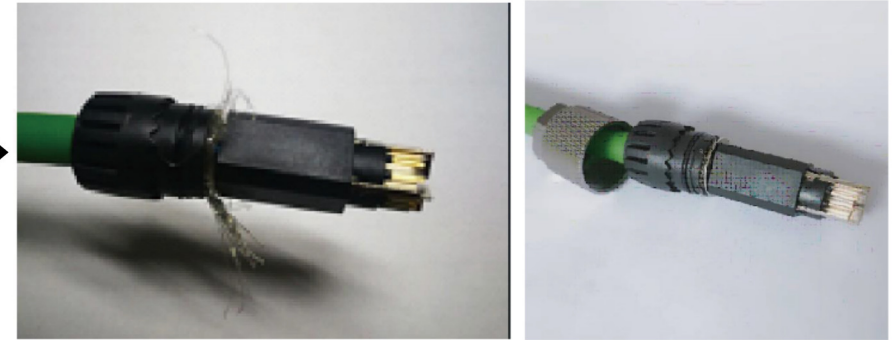
Step 6: Disassemble the insert



Step 7: Assemble to the terminals to the insert, Pin out: 1 Orange/White, 2 Orange, 3 Green/White, 4 Green, 5 Brown/White, 6 Brown, 7 Blue/White, 8 Blue



Step 8: Assemble the insert to the housing, as shown above. Make the key align with the housing. When placing it please hold firmly the metal shielding tube and press the housing over the tube



Step 9: Assemble the cable clamp, as shown
Trim off excess braided shield wires



Step 10: Screw the cable clamp nut up onto the housing and tighten using 13mm wrenches. Apply 0.6N-m, (or 5 lb-in) of torque force with the wrenches.

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